

Work Order ID 63138

Thursday, October 21, 2010 2:36:30 PM



Page 1

Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD LH, Deluxe

Start Date: 10/21/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

10-10-21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-215 CHG001

Sub 3/01

for BG 11-03-01

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636

opened hole to .630 IAW D350-636

11/02/28

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Sub 3/01

11/02/28

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-215

Location: 72
PPP rev: _____11/3/10

160

0.00



QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

11/03/01CL 11/03/01

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NOTE: Date & initial all entries

Picklist Print

Thursday, October 21, 2010 2:36:34 PM

Page 1

Work Order ID: 63138

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe





Start Date: 10/21/2010





Required Date: 10/28/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015  Skidtube STD w/ Training Wearplates, LH		Manufactured	No			110	Each	0.0000	1	1			
D350-636-101  Toe Step, LH/RH		Manufactured	No			110	Each	15.0000	1	1			
<div> <div>Location</div> <div>FG021</div> <div>26089</div> </div> <div> <div>Loc Qty</div> <div>15</div> <div>15</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	10.0000	1	1			
<div> <div>Location</div> <div>FG021</div> <div>51450</div> <div>51959</div> <div>54958</div> </div> <div> <div>Loc Qty</div> <div>10</div> <div>1</div> <div>4</div> <div>5</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> </div>													
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	0.0000	1	1			

 (x1) all 11/03/01
 (x1) all 11/03/01
 11/2/28
 11/2/28

Dart Aerospace Ltd

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BL 10-10-21

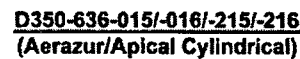


Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY

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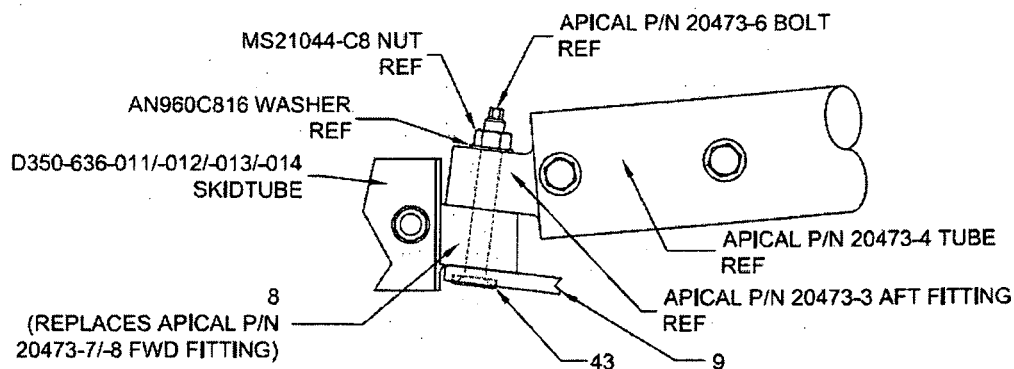
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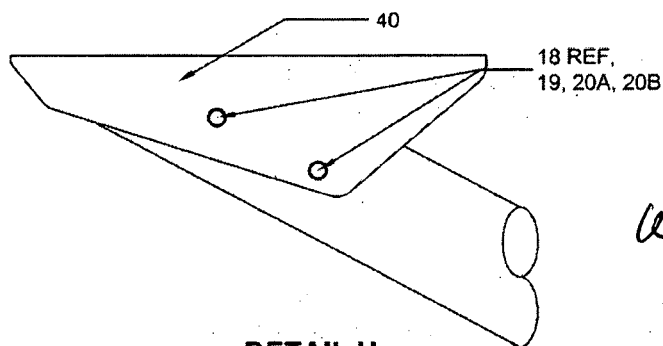
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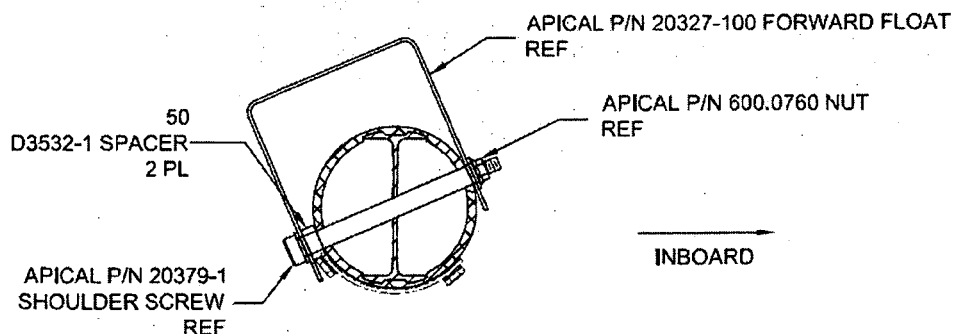
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DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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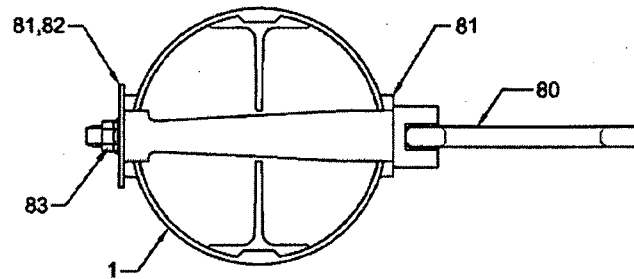
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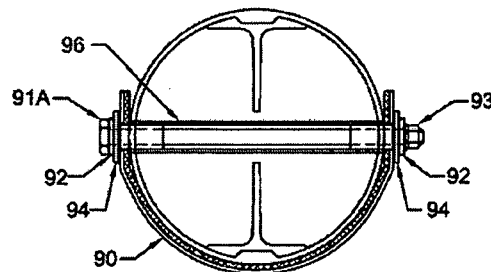
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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SECTION R-R
SHOWN WITH DRILLED Ø0.625" HOLE &
D350-636-109 TOW RING KIT

u/c 43138



SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

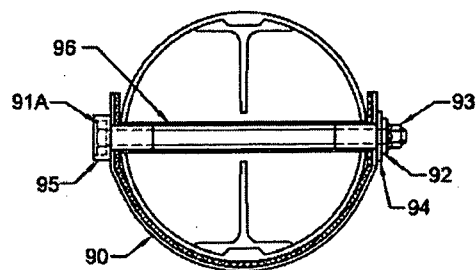
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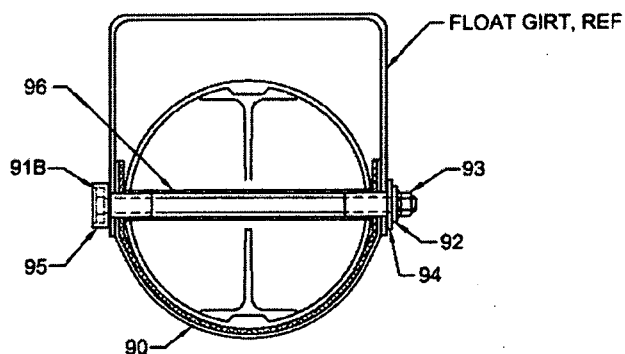
NOTE: Date & initial all entries



**WITHOUT APICAL CYLINDRICAL BAG
FLOATS**

OR

W/C 43135



WITH APICAL CYLINDRICAL BAG FLOATS

SECTION T-T
D350-636-015/-016/-215/-216 SKIDTUBES
1 PL

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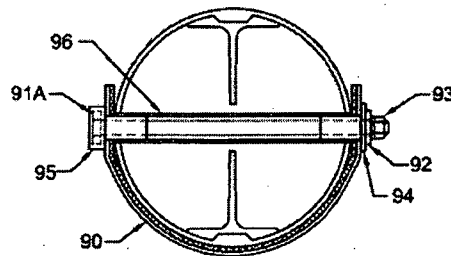
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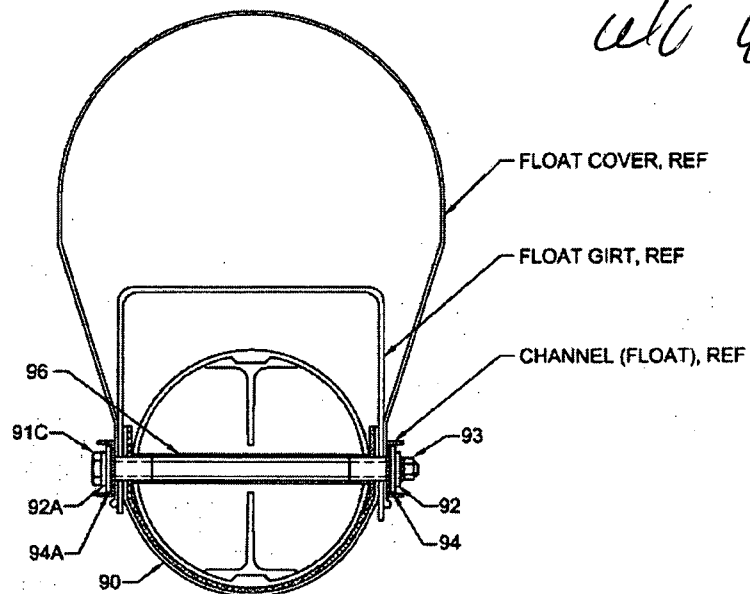
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NOTE: Date & initial all entries



WITHOUT APICAL TRI BAG FLOATS

OR



WITH APICAL TRI BAG FLOATS

SECTION U-U

D350-636-017/-018/-217/-218 SKIDTUBES

1 PL

u/c 43138

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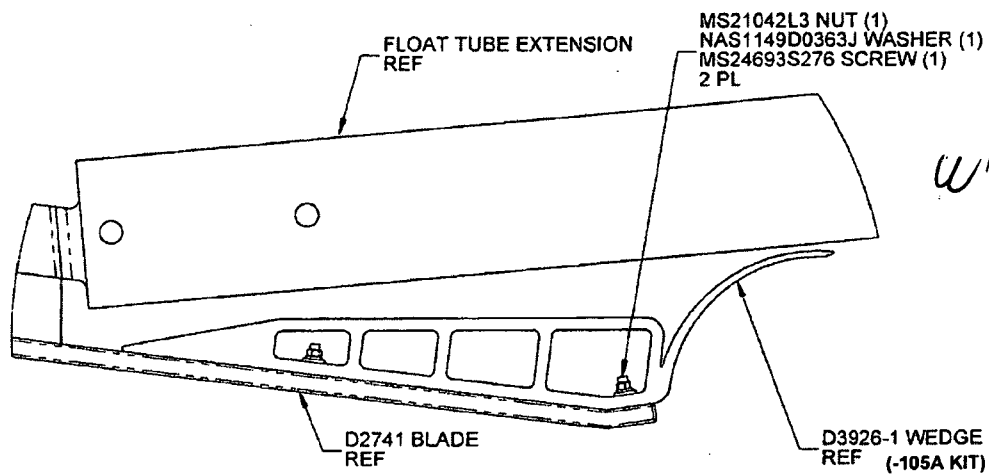
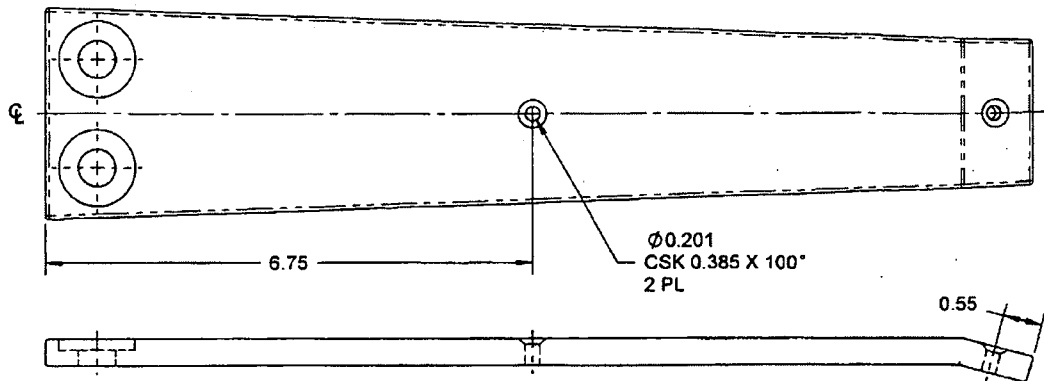
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W/63138

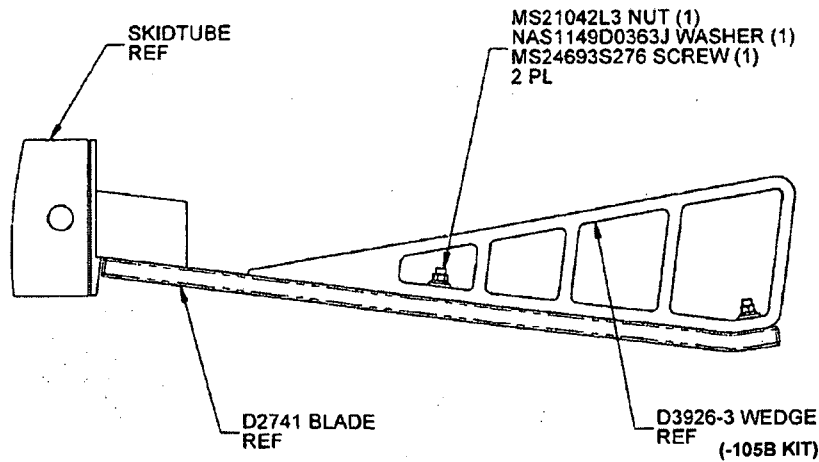


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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